



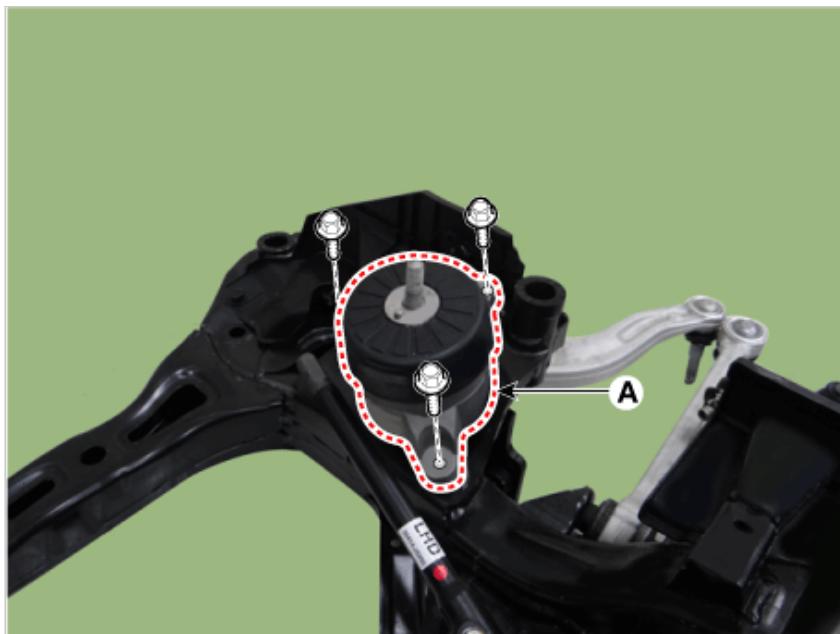
Removal and Installation

LH Engine mounting bracket

1. Remove the sub frame.
(Refer to Suspension System - "Sub Frame")
2. Remove the LH engine mounting bracket (A).

Tightening torque :

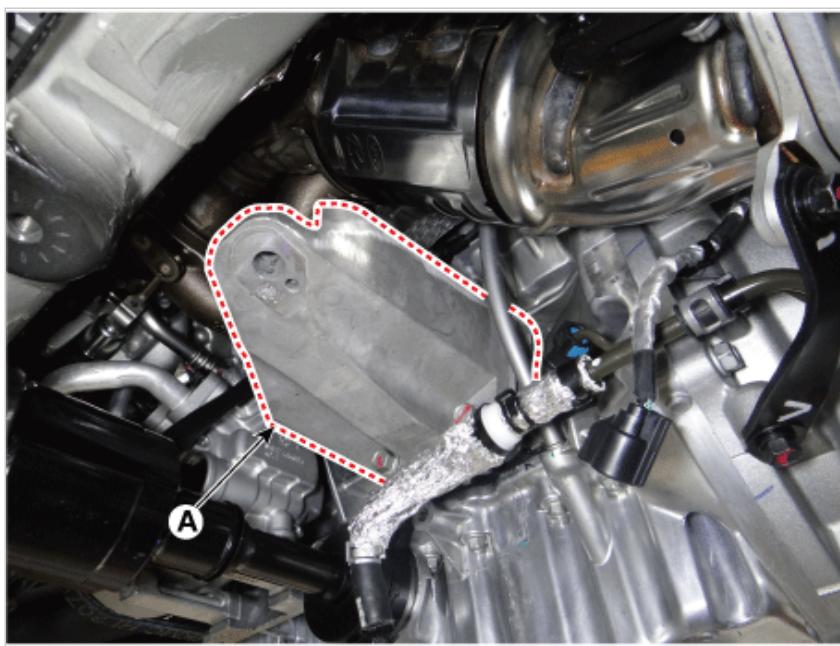
49.0 - 63.7 N·m (5.0 - 6.5 kgf·m, 36.2 - 47.0 lb·ft)



3. Remove the LH engine mounting support bracket (A).

Tightening torque :

49.0 - 58.8 N·m (5.0 - 6.0 kgf·m, 36.2 - 43.4 lb·ft)



4. Install in the reverse order of removal.

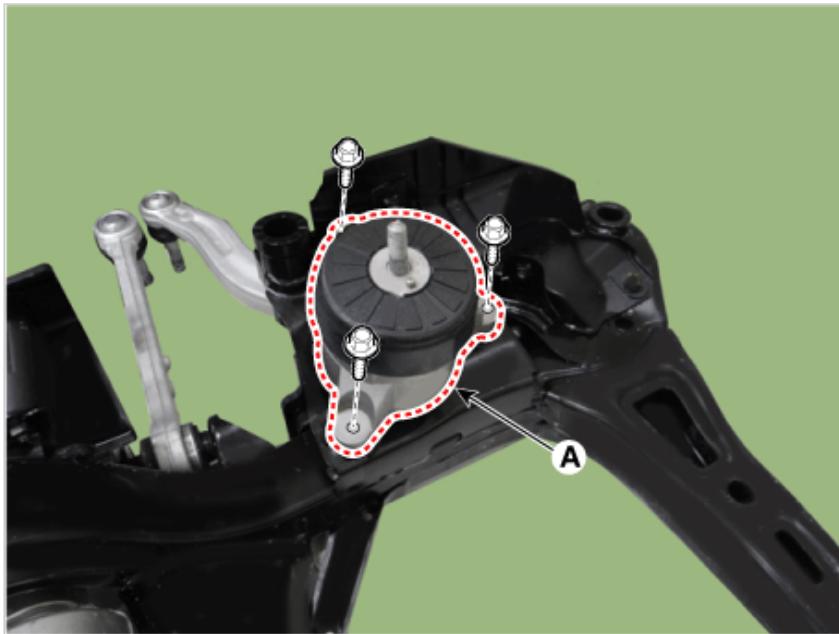
RH Engine mounting bracket

1. Remove the sub frame.
(Refer to Suspension System - "Sub Frame")

2. Remove the RH engine mounting bracket (A).

Tightening torque :

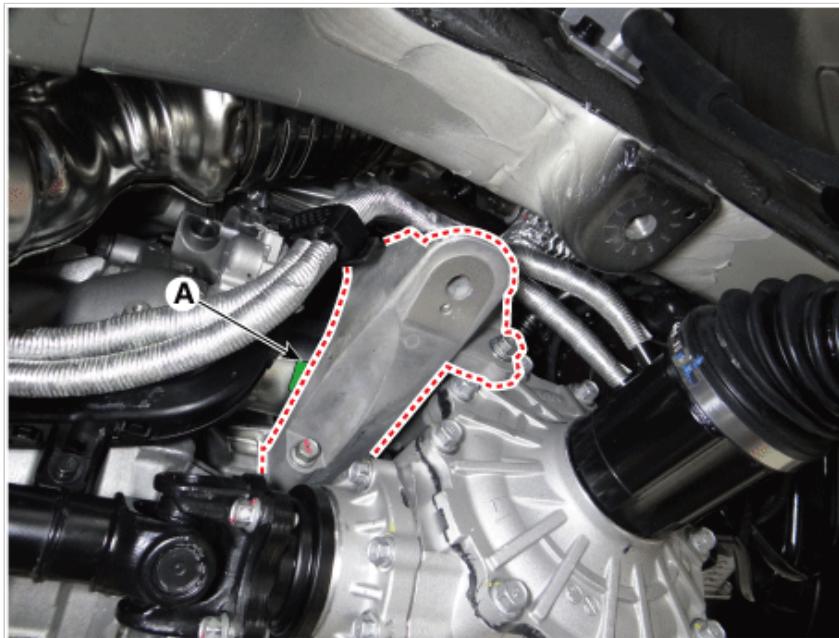
49.0 - 63.7 N·m (5.0 - 6.5 kgf·m, 36.2 - 47.0 lb·ft)



3. Remove the RH engine mounting support bracket (A).

Tightening torque :

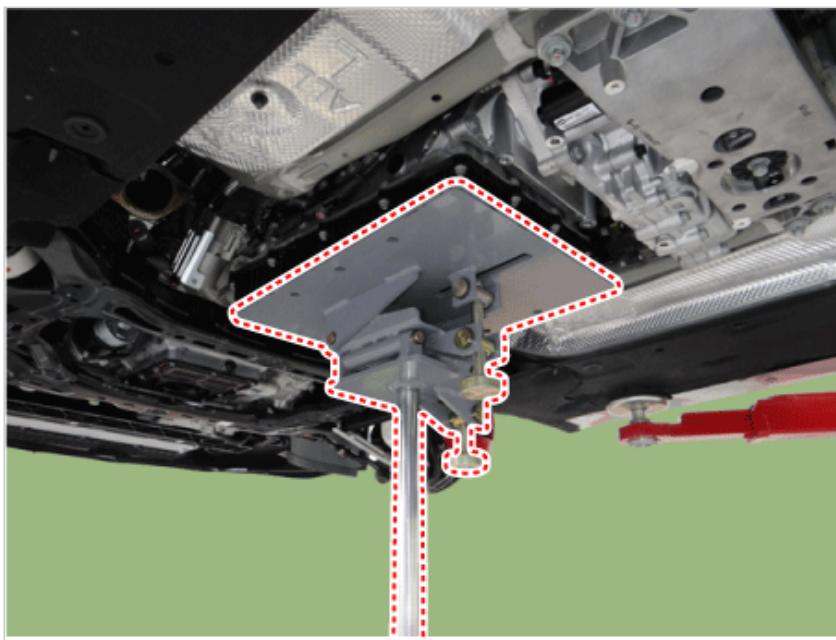
49.0 - 58.8 N·m (5.0 - 6.0 kgf·m, 36.2 - 43.4 lb·ft)



4. Install in the reverse order of removal.

Transmission mounting bracket (AWD)

1. Remove the engine room rear under cover.
(Refer to Engine and Transmission Assembly - "Engine Room Under Cover")
2. Install the jack under the transmission to support the transmission.

**NOTICE**

Put the rubber block between the jack and transmission to avoid damaging the transmission.

3. Remove the transmission mounting bracket (A).

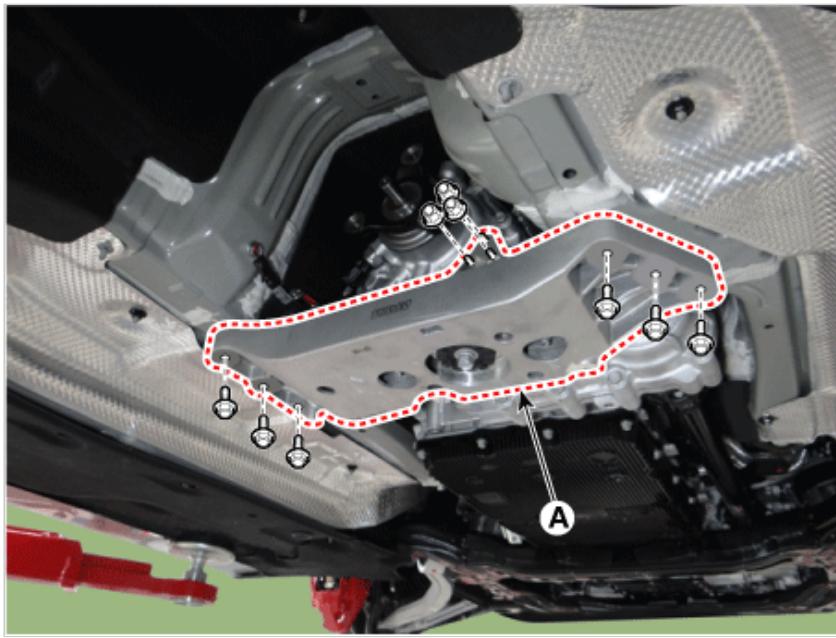
Tightening torque

Bolts :

58.8 - 73.5 N·m (6.0 - 7.5 kgf·m, 43.4 - 54.2 lb·ft)

Nuts :

63.7 - 83.4 N·m (6.5 - 8.5 kgf·m, 47.0 - 61.5 lb·ft)



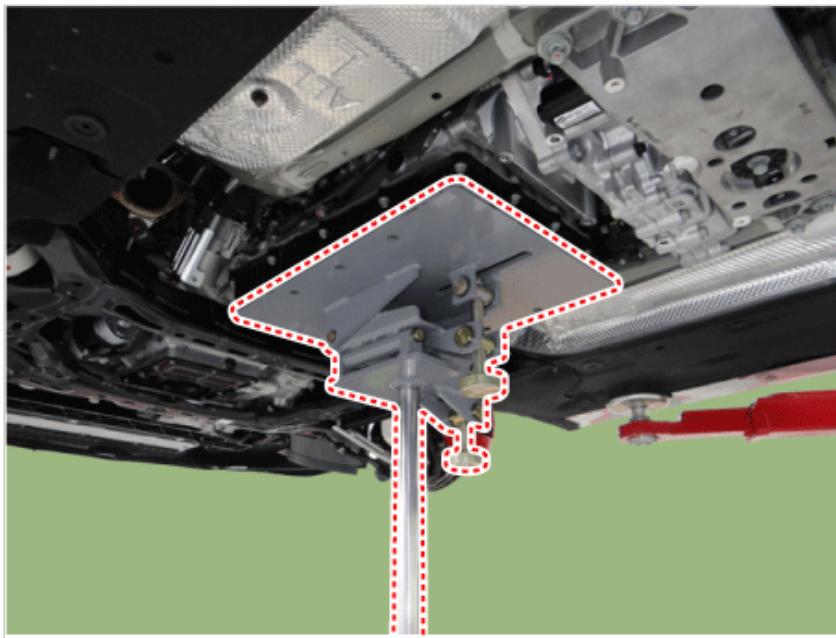
4. Install in the reverse order of removal.

Transmission mounting bracket (2WD)

1. Remove the engine room rear under cover.

(Refer to Engine and Transmission Assembly - "Engine Room Under Cover")

2. Install the jack under the transmission to support the transmission.

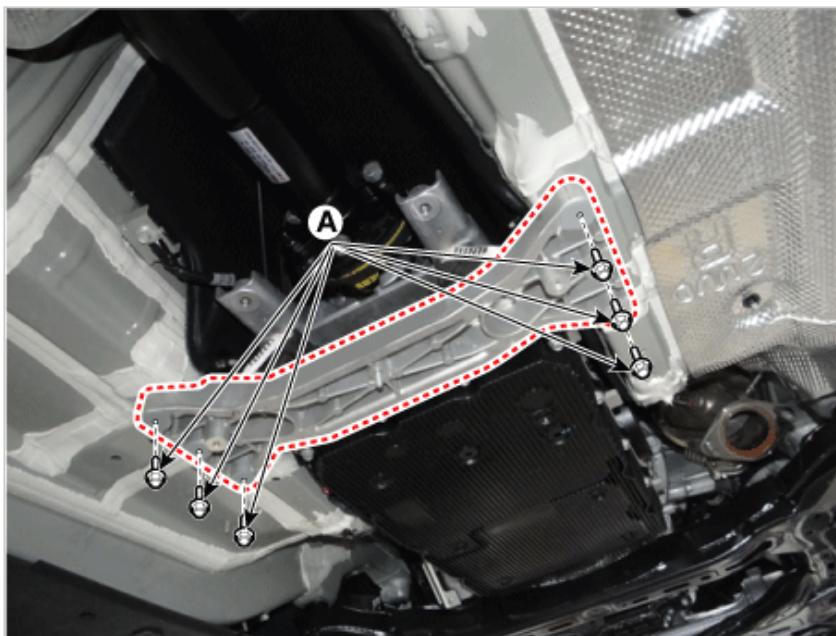
**NOTICE**

Put the rubber block between the jack and transmission to avoid damaging the transmission.

3. Remove the transmission mounting bracket mounting bolts (A).

Tightening torque :

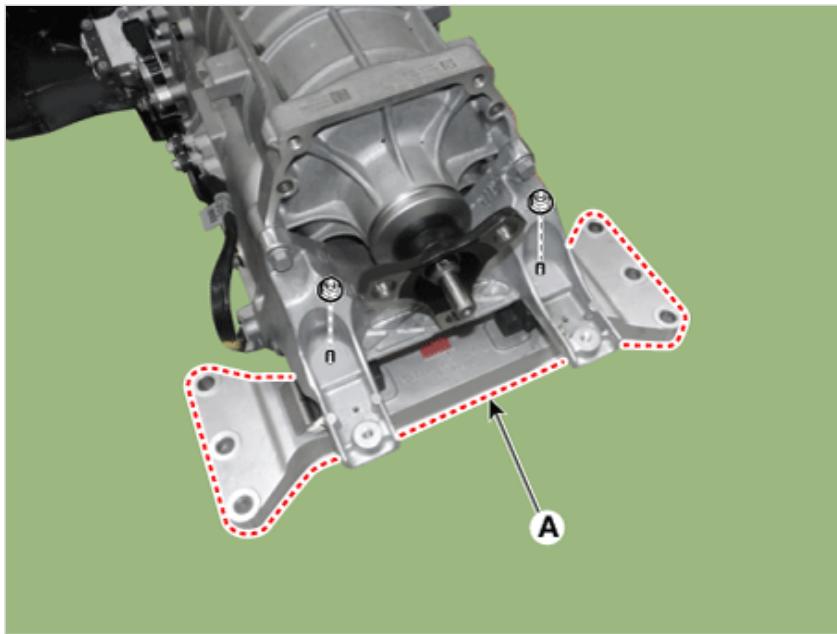
58.8 - 73.5 N·m (6.0 - 7.5 kgf·m, 43.4 - 54.2 lb·ft)



4. Remove the transmission mounting bracket (A).

Tightening torque :

24.4 - 34.3 N·m (3.0 - 3.5 kgf·m, 21.7 - 25.3 lb·ft)



5. Install in the reverse order of removal.